



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3121-141
Job Sheet 169023



Part No: D3121-141

Job Qty: 12 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/18/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:Pick:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by: EC
IPP Rev:C New Dimensions for Blank Size 08-07-23 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/15/17	0.00	0.00	Start Up Machining-1		
100	Bandsaw	12 pcs		12/15/17	0.00	1.36	Bandsaw1		
110	CNC Vertical Machining	12 pcs		12/16/17	0.47	23.53	HAAS1-3		
120	QC	12 pcs		12/16/17	0.00	0.00	QC2 Machining-1		
130	QC	12 pcs		12/16/17	0.00	0.00	QC8 Machining-1		
140	Small Fab	12 pcs		12/18/17	0.00	0.34	Small Fab-2		
150	QC	12 pcs		12/18/17	0.00	0.00	QC5		
160	Packaging	12 pcs		12/18/17	0.00	0.00	Packaging3-1		
170	QC21-SA	12 Ea		12/18/17	0.00	0.00	QC21		

Part Op 100 - Cut blanks: (1.250" x 2.000") 6.600" long
Descriptions: 110 - 1-Machine D3121-111 as per Folio FA361 and Dwg D3121 Identify as D3121-111 3-Scribe batch number
140 - Assemble D3121-141 as per Dwg D3121.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-B1.250X02.000	7	9	0	0
140-Small Fab	D3121-21	12	52	0	0
	D3121-241	12	25	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 12:56 PM dart.lacelle.linda

DART
AEROSPACE
S022970



Bracket Assembly

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PART NO:
Revision:
Operation:
Change No:

D3121-141

Start up Operation

Mfg Date: 12/15/17
Job No: 169023